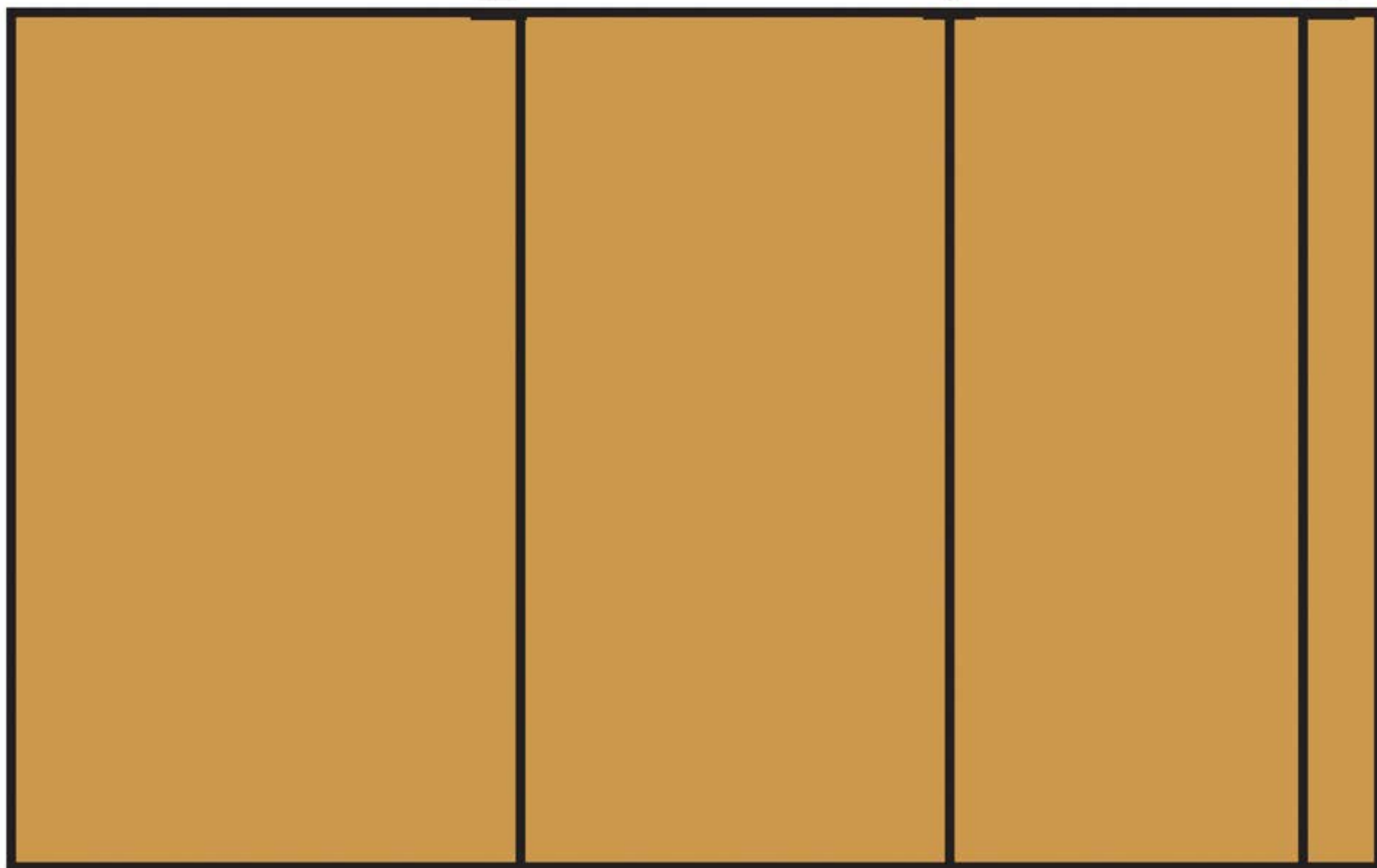


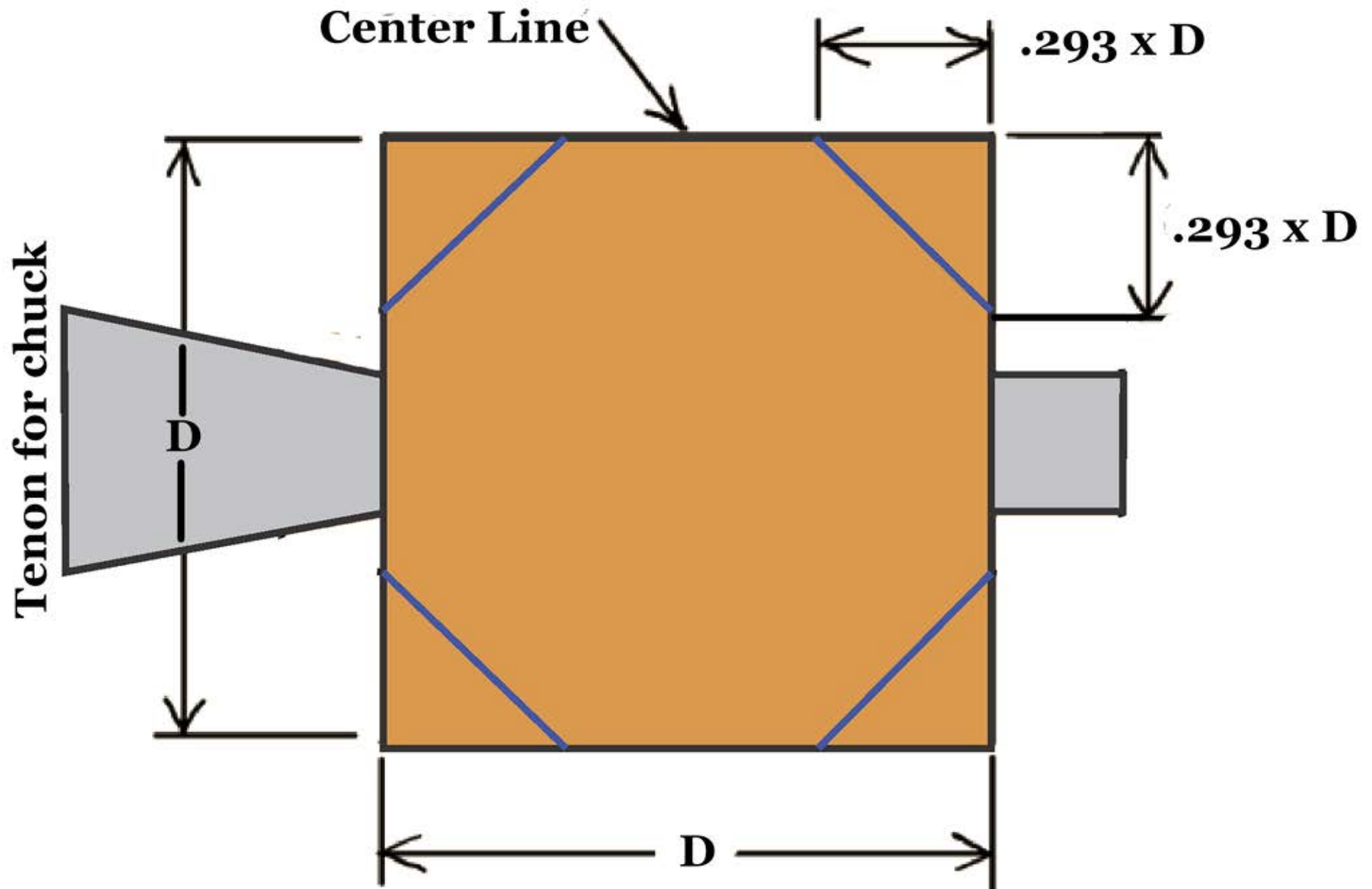
Ends of Sphere
Length =
Diameter

Center
Line



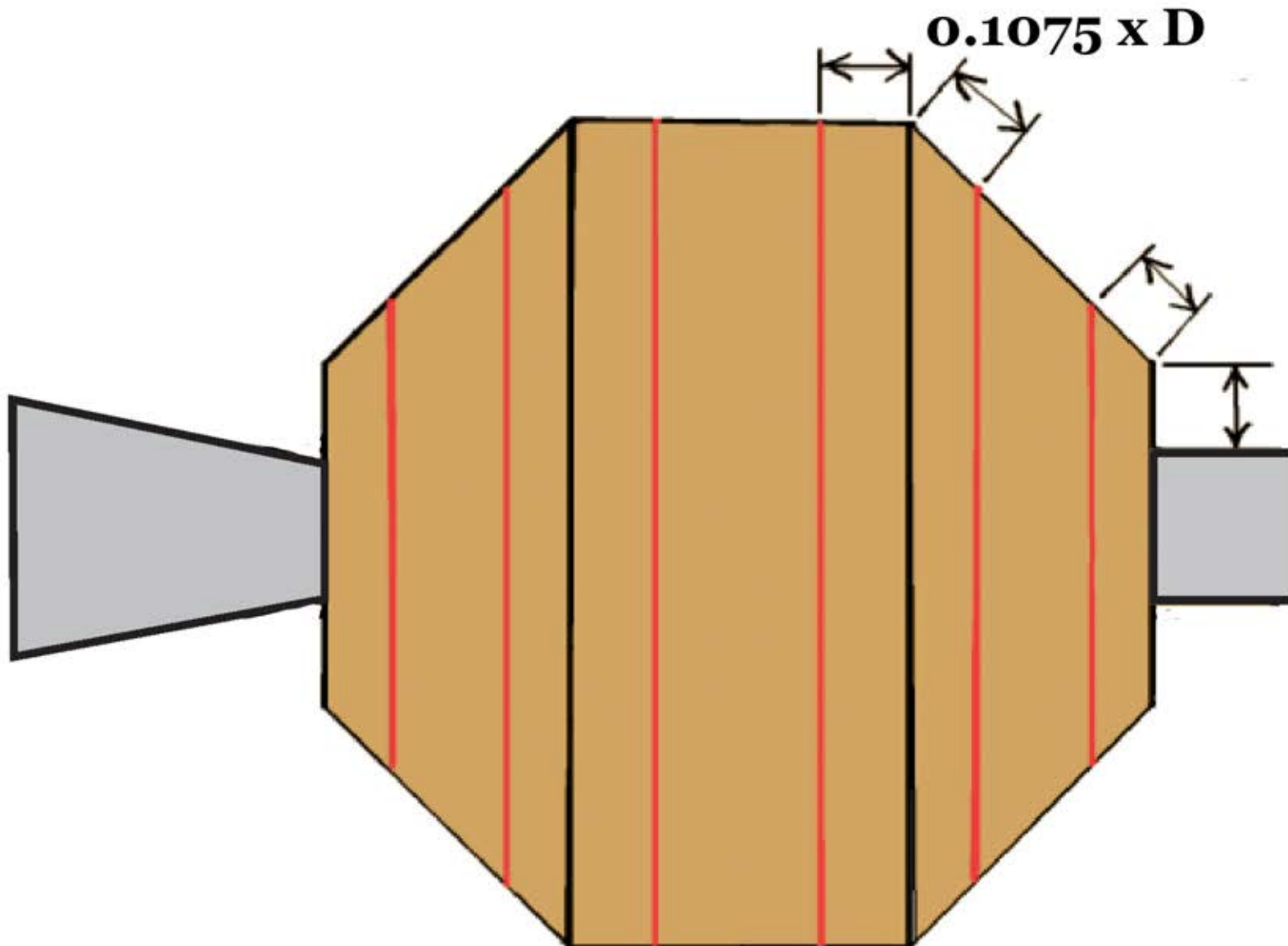
The Sören Berger Method

First Cut -- Multiply .293 X diameter. Mark as shown and cut straight line between marks (45 degrees).



The Sören Berger Method

Second Cut -- Multiply 0.1075 X dia. Mark as shown and cut straight line between marks (22.5 degrees). Removing black lines.



The Sören Berger Method

Third Cut -- Draw lines centered between between red lines (or whatever color you've used). Then round over between lines you have just drawn. (Red lines - leave black lines.)

